BEC 200
FLEXIBLE AND FUTURE-ORIENTED PACKAGING OF SMALL BATCHES.
BLISTER LINE BEC 200

THE MACHINE WITH A FUTURE FOR VARIABLE PACKAGING

You want to package small batches and many pack variations reliably and efficiently? Need to satisfy the requirements of price-sensitive markets and yet require an “extendable” option for the future? The Blister line BEC 200 is just right for you. The blister machine and cartoner form a perfect unit that is individually configured with the appropriate feeder. An optional upgrade, either immediately or at a later date, allows the output to be increased. Platen sealing makes the BEC 200 suitable for standard formats as well as special applications. Whether child resistant blisters, all-aluminum blisters, digital inline printing, or even containment solutions, your BEC 200 ensures a productive packaging process from start to finish with its optimally coordinated modules.

BEC 200: GROWS ACCORDING TO YOUR NEEDS

• Flexible: Small batches of 2,000 to 50,000 packs with a maximum output of 200 blisters and 150 cartons per minute.
• Straightforward: Intuitive operation and guided format changeovers with the SmartControl operating system.
• Ready for operation: Preconfigured for all product forms, cartons, and leaflets; blister pockets up to 40 mm in length and cartons up to 100 mm in height.
• Future-oriented: Upgrade for a higher output of 70 cycles, 300 blisters, and 300 cartons per minute.

DETAILS THAT GIVE YOU A LEADING EDGE:

1. Tool-free format changeovers, few lightweight format parts.
2. Intermittent-motion platen sealing for numerous types of forming material and perfect blister quality.
3. Rotary carton pick-up for the reliable processing of a wide range of carton qualities.
4. Intuitively correct operation via two SmartControl panels.
TECHNICAL DATA BEC 200

**Blister machine**

Output  
max. 200 blisters/min.  
max. 300 blisters/min.*

Mode of operation  
single-lane

Scope of application  
solid dose products

Sealing principle  
platen sealing

**Format area**

Index x width  
max. 200 x 145 mm

Width  
max. 12 mm

Reel diameter  
forming material: max. 600 mm  
lid material: max. 300 mm

**Processable forming materials**

laminated Al foils, PVC,  
PVC/PVDC, PVC/Aclar

**Processable lid materials**

hard Al, soft Al, paper/Al, Al  
with defined hardness, others on request

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**Cartoner C 2155**

Output  
max. 150 cartons/min.

Mode of operation  
intermittent

Carton size [A x B x H]  
max. 115 mm x 100 mm x 170 mm

Pitch  
140 mm

Number of blisters  
max. 14

Blister stack height  
max. 95 mm

Types of closure  
tuck-in, hot-melt

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**Cartoner C 2305**

Output  
max. 300 cartons/min.

Mode of operation  
continuous

Carton size [A x B x H]  
max. 105 mm x 105 mm x 155 mm

Pitch  
5°

Number of blisters  
max. 14

Blister stack height  
max. 100 mm

Types of closure  
tuck-in, hot-melt

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*optional output upgrade