VERSATILE AND CONVINCING.

B 1240
BLISTER MACHINE B 1240

UNIVERSAL BLISTER MACHINE FOR GMP-COMPLIANT PACKAGING

Flexible packaging combined with an outstanding price-performance ratio: the Blister machine B 1240 is a servo-regulated, universal machine suitable for the packaging of both solid and liquid dose products. The well tried and tested machine concept of the compact B 1240 offers the technological standards of larger machines. The working principle is very straightforward and the TouchControl operating system self-explanatory – even semi-skilled personnel can master operation and execute maintenance work after a few hours of familiarization. All format-related data is stored so settings are automatically adjusted at the touch of a button, while self-adjusting stations and systems ensure maximum production reliability and top blister quality at all times.

DETAILS THAT GIVE YOU A LEADING EDGE:

1. Versatile brush box feeder, straightforward operation, and low product-related follow-up costs
2. Index after forming for optimum, gentle forming material transport
3. Intermittent motion platen sealing for top blister quality
4. Punching station with precision tools for perfect blister geometries

VERSATILE AND CONVINCING

- **Variable**: Single to five-lane operation
- **Straightforward**: Small, light-weight tools for fast format changeovers
- **Flexible**: Integration of custom-fitted feeders for solid and liquid dose products
- **Efficient**: Camera inspection of product filling for maximum process and product reliability
- **Convenient**: Central operating system with 3D visualization
- **Uncompromising**: Servo-regulated main drive, web index, and transfer for high-precision operation
**TECHNICAL DATA**

**Blister machine B 1240**
The generous forming depth of up to 24 mm enables the B 1240 to package tablets, coated tablets, and capsules just as efficiently as ampoules, vials, cartridges, syringes, and powder – at an output of up to 250 blisters per minute. Various pocket configurations and sizes can be realized in a blister, and blister strips of optional length are also possible. The B 1240 is configured to suit the relevant requirements, can be extended to incorporate additional components, and upgraded to form an end-to-end, automated packaging line.

**Format area**
- Index x width: max. 130 x 156.5 mm
- Forming depth: max. 24 mm

**Processable forming materials**
- thermoplastics, PVC, PVC/PVDC, PVC/Aclar laminates, Al laminates, PET
- hot sealable Al foils, paper, PVC, or similar

**Processable lid materials**
- hot sealable Al foils, paper, PVC, or similar

**Space required**
- Machine width: approx. 960 mm
- Machine height: approx. 1,470 mm
- Machine length: approx. 3,500 mm

**Net weight**
- approx. 1,700 kg

**Cartoner C 130**
Attaining an output of 150 cartons per minute, the Cartoner C 130 ideally complements the B 1240. The compact machine offers tuck-in and hot-melt carton closure. It reliably handles varying carton qualities with precision, and the continuous motion product chain ensures a high output and smooth running. The C 130 is easy to operate and offers good accessibility for maintenance, cleaning, as well as product and format changeovers. Optional components can be integrated into the cartoning process depending on the respective application.

**Output**
- max. 150 cartons per minute

**Operating mode**
- intermittent motion

**Pitch**
- 5°

**Carton size**
- [A x B x H]
  - max. 100 mm x 85 mm x 150 mm
  - (100 mm x 95 mm x 150 mm)*

**No. of blisters**
- max. 10

**Blister stack height**
- max. 80 mm (90mm)*

**Types of closure**
- tuck-in and hot-melt

**Space required**
- Machine width: approx. 1,500 mm
- Machine height: approx. 1,930 mm
- Machine length: approx. 3,100 mm

* Format area extension