BEC 700

HIGH OUTPUT AND FLEXIBILITY PERFECTLY COMBINED.
BLISTER LINE BEC 700

THE TOP PERFORMER WITH ADDED OUTPUT.

Packaging formats and batch sizes specific to regions and target groups are one thing. Increasingly shorter, highly efficient production cycles are another. The compact Blister line BEC 700 is the answer to both. The top performer, incorporating a blister and a cartoner module, is the sequel based on the proven BEC blister line concept. And, with its three-lane operation, packages up to 700 blisters per minute. Blister machine, product feeder, and cartoner – these three modules are linked to form a perfect unit in every BEC 700. To ensure that this unit suits you equally perfectly, you have the choice: three feeders, two sealing principles, and two output categories for the cartoner module. No matter which configuration you favor, the three merge into one – a productive packaging process.

DETAILS THAT GIVE YOU A LEADING EDGE:

1. Rotary sealing: processes all standard types of forming material.
2. Intermittent platen sealing: ideal for large-sized aluminum pockets or calendar packs.
3. Direct, three-lane blister transfer for high output and process reliability.
4. Intuitive operation with two SmartControl panels.

BEC 700: HIGHER OUTPUT, LOWER COSTS

- **Most productive**: Reliable and efficient packaging of varying batch sizes with a maximum output of 700 blisters and 300 or 500 cartons per minute.
- **Easy to operate**: On account of intuitive operation and straightforward, guided format changeovers with the Smart-Control operating system.
- **Uncompromising**: Full output capacity with all types of forming materials, solid dose products, cartons, and pack inserts.
- **Forward-looking**: Tailored, modular configuration incorporating blister and cartoner module plus feeder, and supplementary components.
**TECHNICAL DATA BEC 700**

<table>
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<tr>
<th><strong>Blister machine</strong></th>
<th><strong>Cartoner</strong></th>
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<tr>
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<td><strong>Scope of application</strong></td>
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- **BEC 700**
  - **Output**: max. 700 blisters/min.
  - **Mode of operation**: three-lane
  - **Scope of application**: solid dose products
  - **Sealing principle**: rotary or platen sealing
  - **Blister format**: max. 95 mm x 145 mm
  - **Forming depth**: max. 11 mm (Al), 12 mm (PVC)
  - **Reel diameter**: forming material max. 600 mm
  - **Processable forming materials**: laminated Al foils, PVC, PVC/PVDC, PVC/Aclar PP
  - **Processable lid materials**: hard Al, soft Al, paper/Al, Al with defined hardness, others on request

- **Cartoner**
  - **Output**: max. 300 or 500 cartons/min.
  - **Mode of operation**: continuous
  - **Carton size [A x B x H]**: max. .115 mm x 100 mm x 150 mm
  - **Pitch**: 5” or 4”
  - **Number of blisters**: max. 14
  - **Blister stack height**: max. 100 mm or 85 mm
  - **Types of closure**: tuck-in, hot-melt, 4th flap

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**THE HEARTBEAT OF PHARMA PACKAGING**

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