ProductivityPlus more than pays for itself through added output. Our operational excellence experts scrutinize the areas line equipment, production material, line environment, personnel, and utilized procedures. Using a tailored combination of variable service modules, they then help you to identify hidden potential for greater added value. For optimized packaging processes, additional line output, and higher productivity.

<table>
<thead>
<tr>
<th>Audit trail data evaluation</th>
<th>Potential analysis</th>
<th>Staff knowledge assessment</th>
<th>On-site production analysis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quarterly evaluation of audit trail data over a 12-month period</td>
<td>Preliminary analysis using customer data</td>
<td>Anonymous assessment of knowledge level of the involved line personnel (operators, mechanics, electricians, etc.)</td>
<td>Process analysis of the machine/line</td>
</tr>
<tr>
<td>Presentation of results with action recommendations (DE or EN)</td>
<td>Batch history evaluation on the basis of a 6-month batch data analysis; selection of three products/formats with the greatest potential</td>
<td>Test in the national language</td>
<td>Evaluation of machine and process knowledge</td>
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<tr>
<td></td>
<td>Presentation of results (DE or EN)</td>
<td></td>
<td>Daily review of results</td>
</tr>
</tbody>
</table>

- Detailed analysis report
  - Summary of all relevant findings with proposed solutions in an extensive report (approx. 100 pages, DE or EN)
  - Presentation of summary via WebEx

- On-site follow-up analysis
  - Review of the implemented solutions and identification of secondary potential
  - Two OPEX experts/three days
  - Daily review of results
  - Summary of reviewed results with detailed action recommendations

- Sustainability package
  - Implementation/progress review using checklists
  - One OPEX expert/two days
  - Sustainability report with summary of results

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